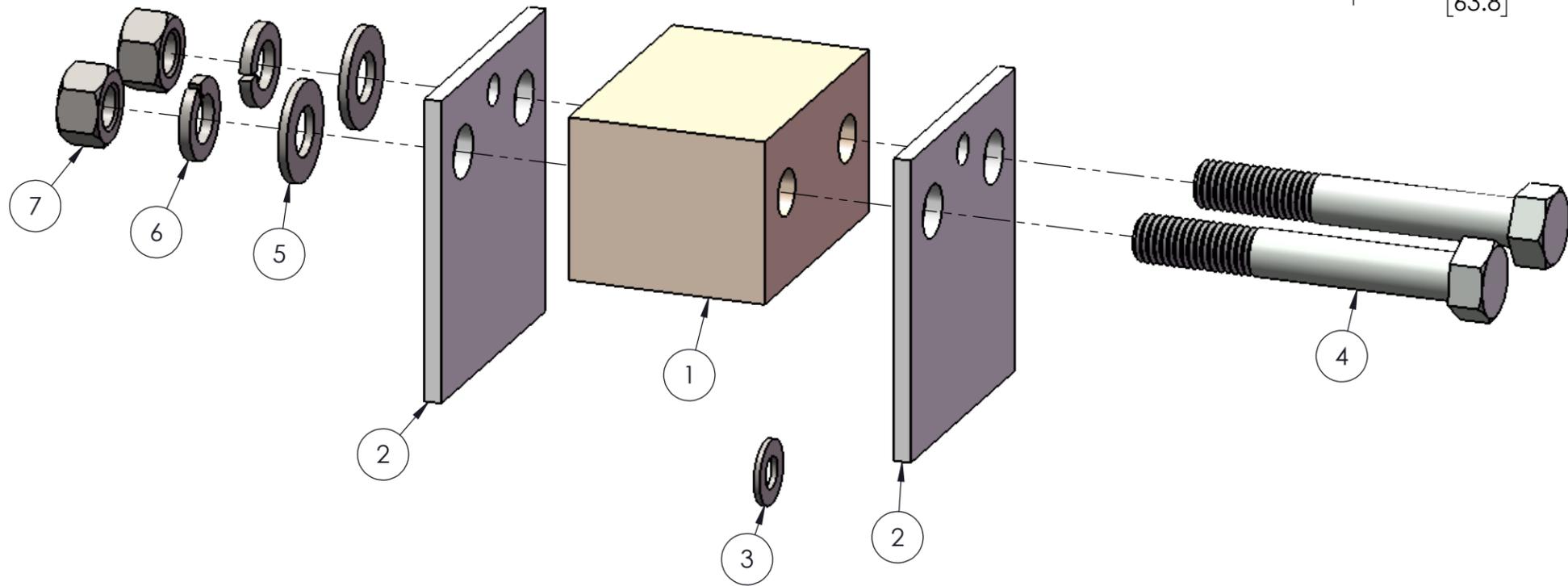
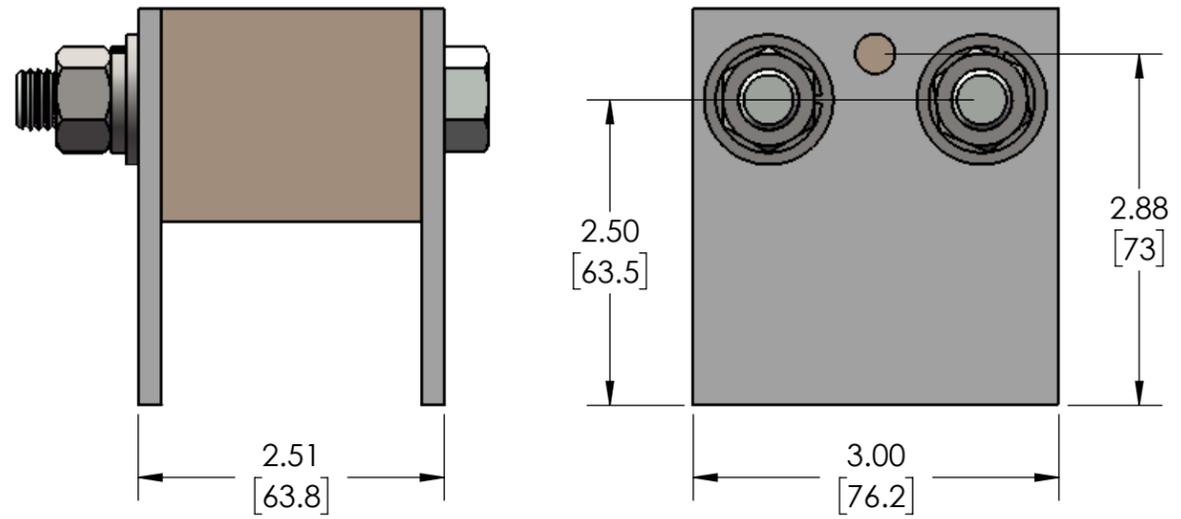


BILL-OF-MATERIAL (BOM) TABLE			
LINE NO.	DOCUMENT NUMBER	DESCRIPTION	QTY.
1	2915	Jig Block 2.135 Spacing Block	1
2	2914	Bracket WTM Universal Plated	2
3	2917	Washer Flat USS Zinc 5/15	1
4	2918	Screw Hex Zinc 1/2-13x3.5"	2
5	2919	Washer Flat Zinc 1/2"	2
6	2920	Washer Split Lock Zinc 1/2"	2
7	2921	Nut Hex Zinc 1/2-13	2

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	2919 WAS 1020 - QTY 4, 2920 WAS 1576, 2921 WAS 1021 (ECN #67)	2017-06-26	TC

- NOTE
- ONE KIT (CATALOG #: WTM-S) IS FOR MOUNTING OF ONE SSD OR PCR-3.7KA THRU PCR-10KA MODEL. THE MINIMUM RECOMMENDED DISTANCE BETWEEN THE OUTER FLANGE FACES IS 2.75" (70mm).
 - ITEM # 2 (PCR AND SSD) AND ITEM # 3 (SSD ONLY) ARE USED IN THE FINAL ASSEMBLY. ALL OTHER PARTS ARE DISCARDED.



DEI ITEM #: 2916

ANSI Y14.5M 1994 APPLIES
 UNLESS NOTED
 UNITS: INCHES
 3-PLACE: ±.005
 2-PLACE: ±.015
 1-PLACE / FRAC: ±.03
 ANGULAR: ±1

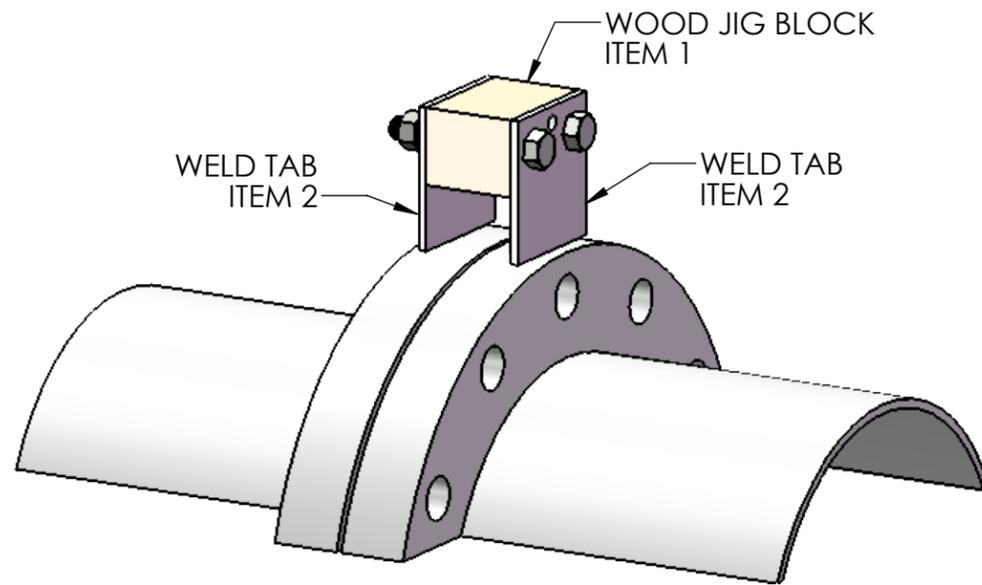


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 STOUGHTON, WI 53589
 608-877-9900
 DAIRYLAND.COM

DESCRIPTION WELD TAB INSTALLATION FOR SSD/PCR (CATALOG #: WTM-S)				
DOCUMENT # 100034	REV B	DATE DRAWN 2014-01-13	DWG SIZE B	DATE APPROVAL 2014-01-13
SCALE 2:3	DRAWN: JPW	SHEET: 1 OF 2	DWG APPROVAL: KJS	

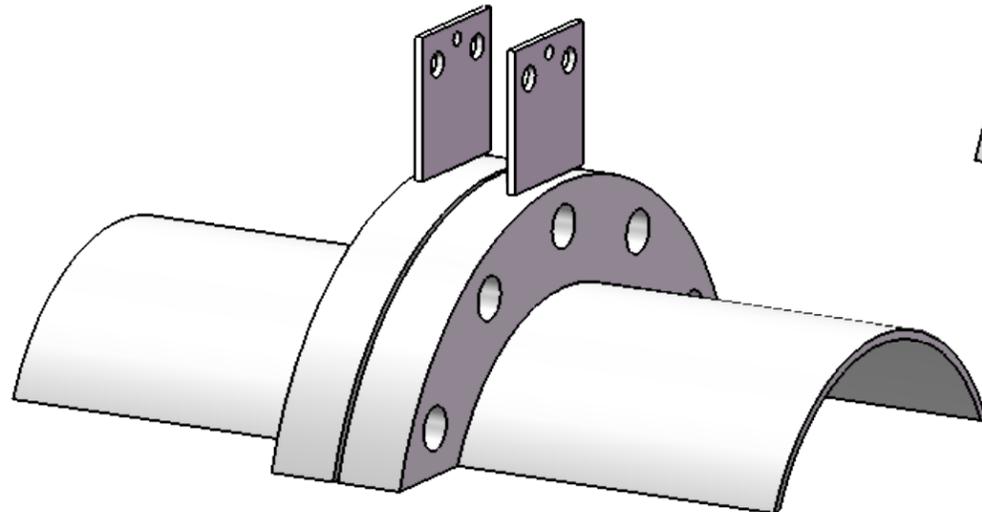
STEP 1

1. PROFILE BOTTOM OF INDIVIDUAL WELD TABS TO MATCH PIPE PROFILE
2. WELD TABS TO PIPES IN DESIRED POSITION



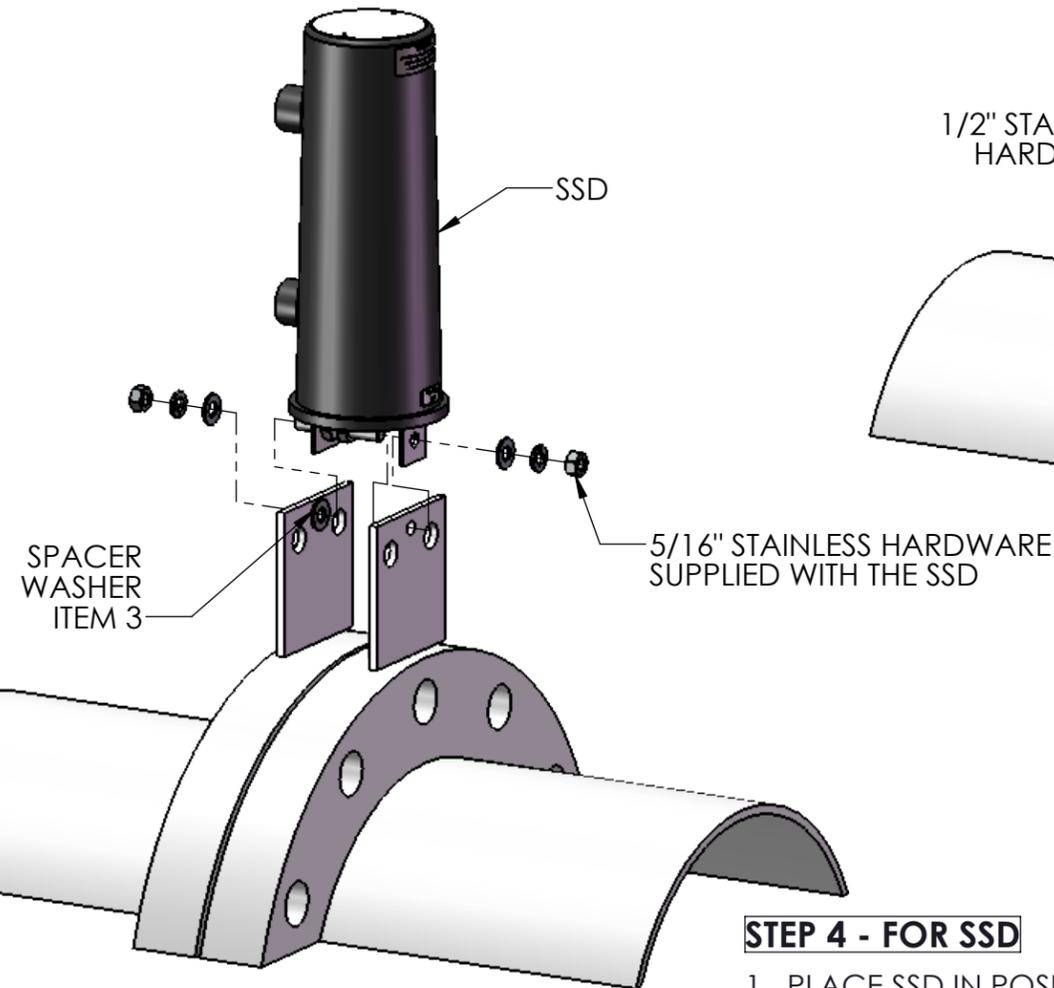
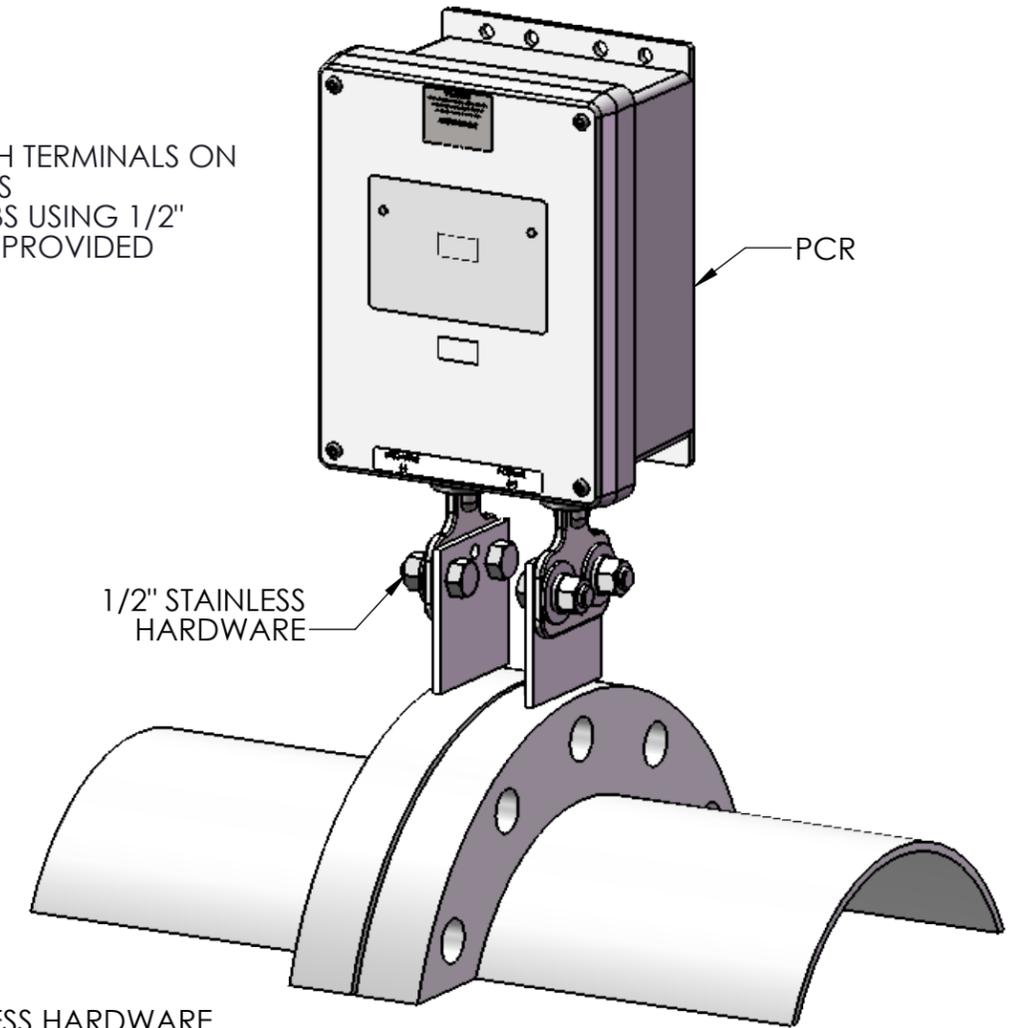
STEP 2

REMOVE WOOD BLOCK AND CLAMPING HARDWARE



STEP 3 - FOR PCR

1. PLACE PCR IN POSITION WITH TERMINALS ON OUTSIDE OF BOTH WELD TABS
2. ASSEMBLE PCR TO WELD TABS USING 1/2" STAINLESS STEEL HARDWARE PROVIDED WITH THE PCR



STEP 4 - FOR SSD

1. PLACE SSD IN POSITION WITH BOTH TERMINALS ON RIGHT SIDE OF WELD TABS
2. NOTE LOCATION OF SPECIAL SPACER WASHER (PROVIDED WITH SSD WELD TAB ORDER)
3. ASSEMBLE SSD TO WELD TABS USING 5/16" STAINLESS STEEL HARDWARE PROVIDED WITH THE SSD

ANSI Y14.5M 1994 APPLIES
 UNLESS NOTED UNITS: INCHES
 3-PLACE: ±.005
 2-PLACE: ±.015
 1-PLACE / FRAC: ±.03
 ANGULAR: ±1



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DESCRIPTION WELD TAB INSTALLATION FOR SSD/PCR (CATALOG #: WTM-S)				
DOCUMENT # 100034	REV B	DATE DRAWN 2014-01-13	DWG SIZE B	DATE APPROVAL 2014-01-13
SCALE 1:4	DRAWN: JPW	SHEET: 2 OF 2	DWG APPROVAL: KJS	

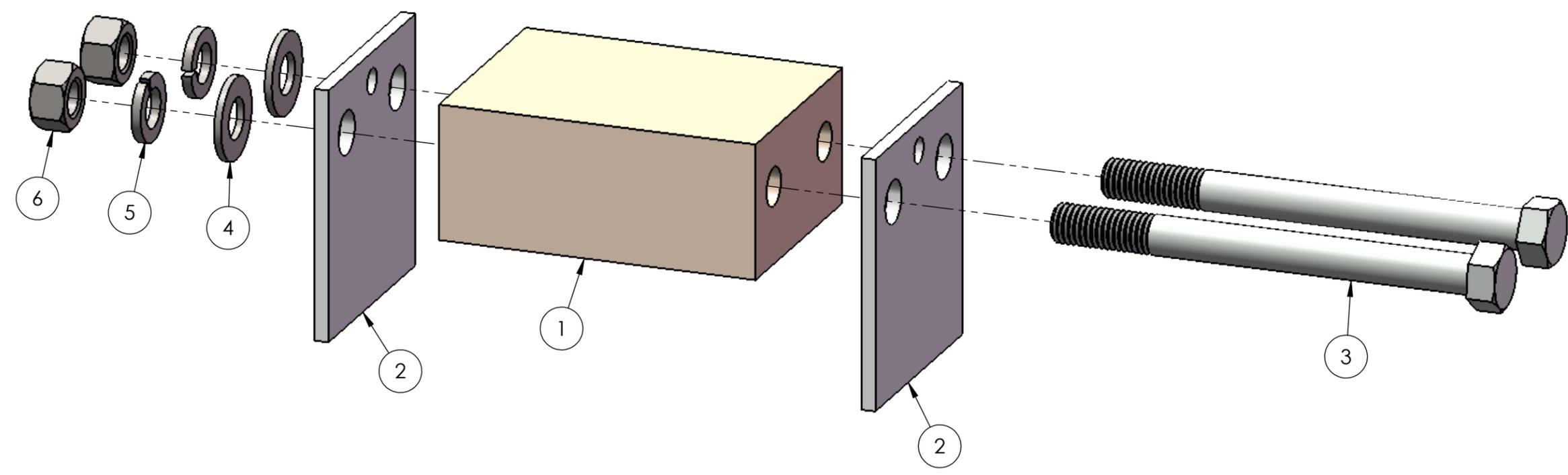
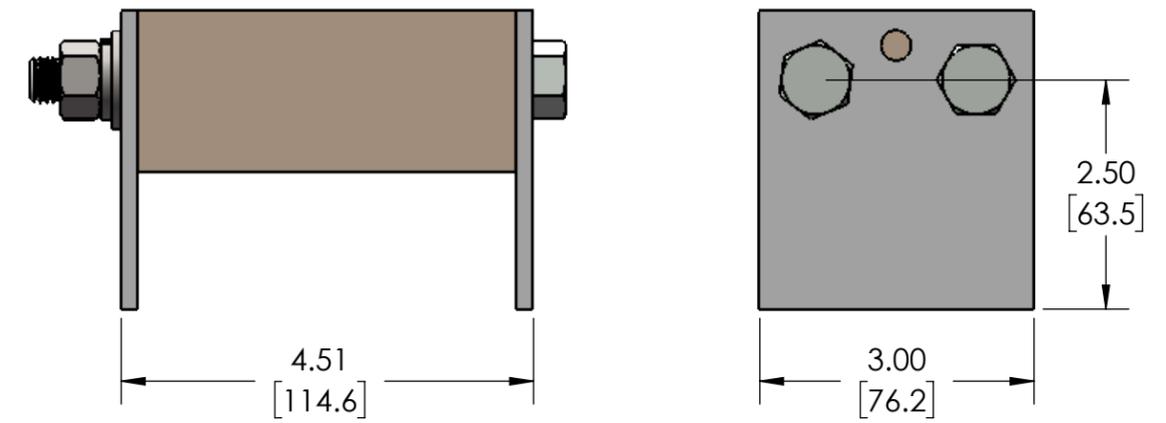
BILL-OF-MATERIAL (BOM) TABLE			
LINE NO.	DOCUMENT NUMBER	DESCRIPTION	QTY.
1	2954	Jig Block 4.135 Spacing Block	1
2	2914	Bracket WTM Universal Plated	2
3	2952	Screw Hex Zinc 1/2-13x5.5"	2
4	2919	Washer Flat Zinc 1/2"	2
5	2920	Washer Split Lock Zinc 1/2"	2
6	2921	Nut Hex Zinc 1/2-13	2

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ⓑ
ⓑ

NOTE

- ONE KIT (CATALOG #: WTM-S-15) IS FOR MOUNTING OF ONE PCR-15KA MODEL. THE MINIMUM RECOMMENDED DISTANCE BETWEEN THE OUTER FLANGE FACES IS 4.75" (121mm).
- ITEM #2 (QTY:2) IS THE ONLY PART IN THE FINAL ASSEMBLY. ALL OTHER PARTS ARE DISCARDED.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	2919 WAS 1020 - QTY 4, 2920 WAS 1576, 2921 WAS 1021 (ECN #67)	2017-06-26	TC



DEI ITEM #: 2953

ANSI Y14.5M 1994 APPLIES
UNLESS NOTED
UNITS: INCHES
3-PLACE: ±.005
2-PLACE: ±.015
1-PLACE / FRAC: ±.03
ANGULAR: ±1

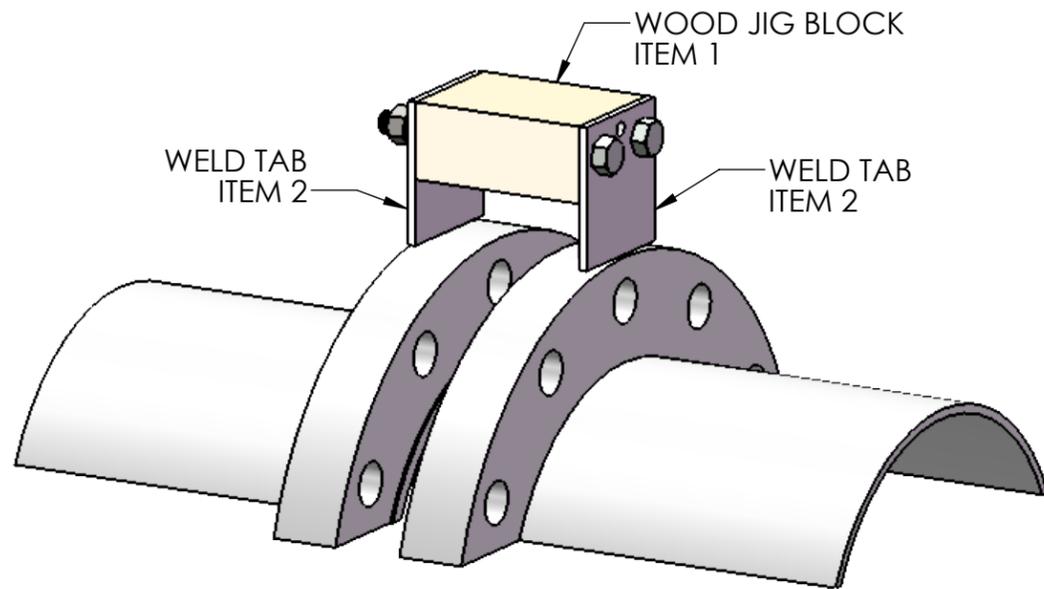


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DESCRIPTION WTM-S-15 for PCR-15KA				
DOCUMENT # 100036	REV B	DATE DRAWN 2014-01-13	DWG SIZE B	DATE APPROVAL 2014-01-13
SCALE 2:3	DRAWN: JPW	SHEET: 1 OF 2	DWG APPROVAL: KJS	

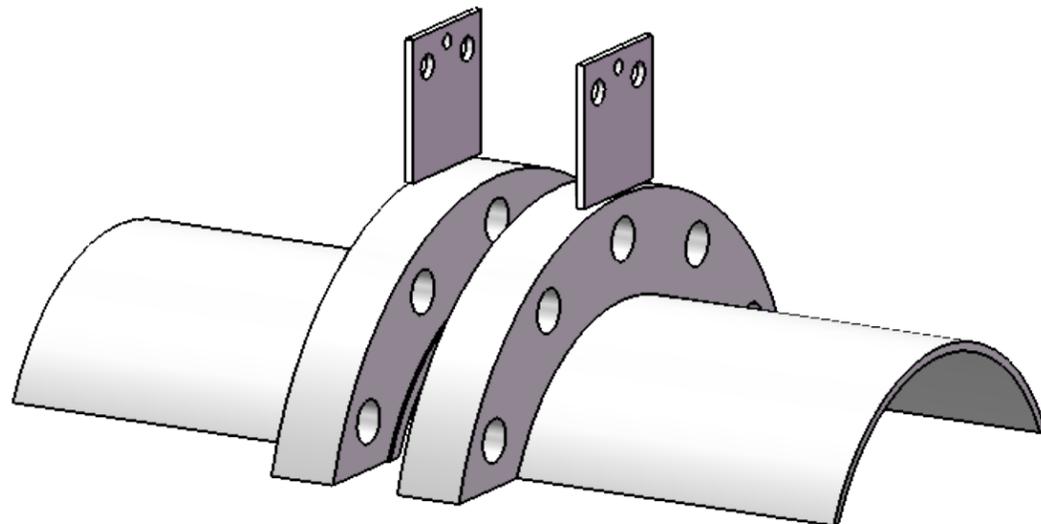
STEP 1

1. PROFILE BOTTOM OF INDIVIDUAL WELD TABS TO MATCH PIPE PROFILE
2. WELD TABS TO PIPES IN DESIRED POSITION



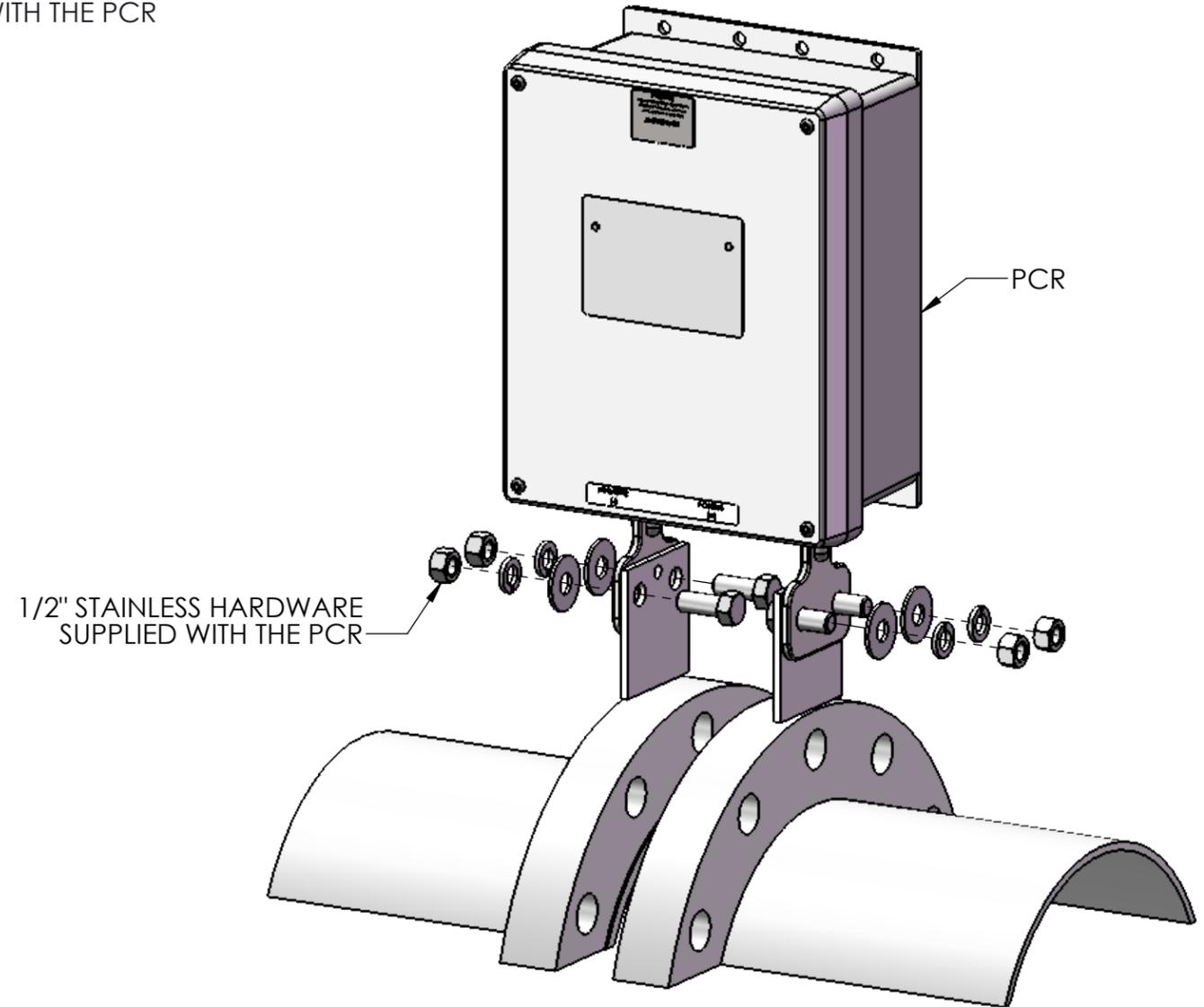
STEP 2

REMOVE WOOD BLOCK AND CLAMPING HARDWARE



STEP 3

1. PLACE PCR IN POSITION WITH TERMINALS ON OUTSIDE OF BOTH WELD TABS
2. ASSEMBLE PCR TO WELD TABS USING 1/2" STAINLESS STEEL HARDWARE PROVIDED WITH THE PCR



ANSI Y14.5M 1994 APPLIES
UNLESS NOTED
UNITS: INCHES
3-PLACE: ±.005
2-PLACE: ±.015
1-PLACE / FRAC: ±.03
ANGULAR: ±1



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DESCRIPTION				
WTM-S-15 for PCR-15KA				
DOCUMENT #	REV	DATE DRAWN	DWG SIZE	DATE APPROVAL
100036	B	2014-01-13	B	2014-01-13
SCALE 1:4	DRAWN: JPW	SHEET: 2 OF 2	DWG APPROVAL: KJS	